

NEON 16S rRNA Marker Gene Sequencing Standard Operating Procedure, v.2.1-GMCF

Prepared for:
NEON

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I. Version History

Version	Effective Date	Reason for Revision
2.1	August 26, 2026	Updates to account for new sequencers
2.0	7/12/2024	Updates to clarify pooling strategy Added processing clarifications and detail on how quality objectives are evaluated
1a	9/22/2023	First version

II. Objective and Overview

Using the tailed primers described in Tables 1 and 2, microbial small subunit (SSU) ribosomal RNA (rRNA) or 16S rRNA gene fragments will be amplified and prepared for sequencing. gDNA extracts of soil and aquatic field samples will be provided by the NEON Program and shipped to the Genomics and Microbiome Core Facility (GMCF). These primers (*i.e.*, 515F-modified and 926R) have been extensively used for soil microbiome characterization (*e.g.*, Walters et al. 2015; Parada et al. 2016). For soil microbiome, the V4-V5 variable regions were recently evaluated as the optimum amplification configuration (Zhang et al. 2023). DNA extracts will be processed simultaneously with negative extraction controls (extraction blanks containing only extraction kit reagents) and PCR reagent blanks. After 16S rRNA gene fragments are amplified using polymerase chain reaction (PCR), the PCR products are used as templates for a second amplification reaction using Illumina indexing primers (xGen™ Amplicon UDI Primers from Integrated DNA Technologies, IDT). All amplicons are then pooled in equal volume and purified using SPRI beads. A low-output quality control sequencing run is performed on the pool using an Illumina MiSeq i100 (or MiSeq i100+) sequencer. Based on the output – numbers of clusters and the percentage of reads that are bacteria for each sample – the original barcoded libraries are re-pooled in variable volumes. Purification of the pool is again performed using SPRI beads. The final pool is sequenced on an Illumina NovaSeq X sequencer with an appropriate flow cell (*e.g.*, 1.5B cluster flow cell with 2x300 base sequencing). A schematic of this library prep workflow is shown in Figure 1.

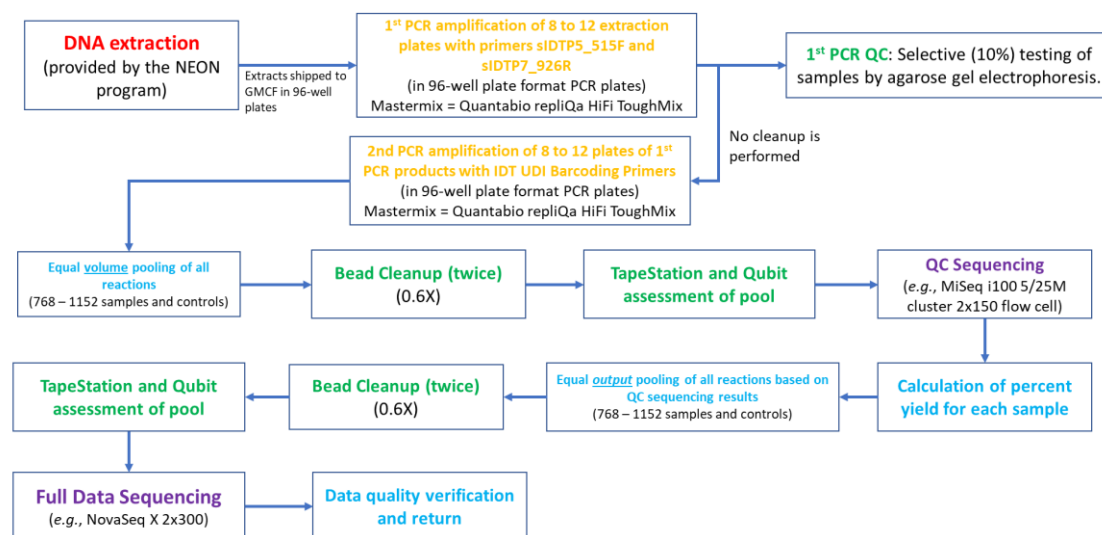


Figure 1: NEON marker gene sequencing library prep workflow. Red = nucleic acid extracts; Yellow = PCR; Green = cleaning and QC; Purple = sequencing; Blue = bioinformatics and pooling.

III. Recommended Materials

Table 1. Recommended materials and sources.

Material	Manufacturer	Catalog #
repliQa HiFi ToughMix	QuantaBio	95200-500
KAPA HyperPure Beads kit (4X60ml)	Roche	8963878001
Qubit dsDNA HS Assay Kit	ThermoFisher	Q32851
E-GEL 48 SYBR SAFE 2, 4X8 GEL	Thermo	G820842
High Sensitivity D5000 ScreenTape	Agilent	5067-5592/3
High Sensitivity D1000 ScreenTape	Agilent	5067-5584/5
D1000 ScreenTape	Agilent	5067-5582/3
KAPA Library Quantification Kits for Illumina	Roche	KK4923
MiSeq i100 Series 5M Reagent Kit (300 cycles)	Illumina	20126565
MiSeq i100 Series 25M Reagent Kit (300 cycles)	Illumina	20126568
PhiX Control v3	Illumina	FC-110-3001
NovaSeq X Series 1.5B Rgt Kit 600 Cyc	Illumina	20145964
ZymoBIOMICS Microbial Community DNA Std	Zymo	D6305/D6306
sIDTP5_515F Primer	IDT	Custom
sIDTP7_926R Primer	IDT	Custom
Nuclease-free water	IDT	11-04-02-01 (2ml) 11-05-1-14 (300 ml)
xGen™ Amplicon UDI Primers	IDT	10009846, 10009851, 10009852, 10009853

IV. Procedure

A. Sample Requirements

A marker gene sequencing run consists of up to 1536 possible samples and controls (*i.e.*, 1536 unique barcodes). There is no minimum number of reactions or maximum number of controls as the approach is highly flexible. However, for best outcomes, soil samples and aquatic samples will be analyzed in independent sequencing runs. The GMCF will sequence all DNA extraction blanks provided by NEON. In addition, a minimum of five PCR reagent blanks will be amplified and sequenced for each lane of sequencing performed. GMCF will also perform a minimum of four technical replicates of a positive control (ZymoBIOMICS Microbial Community DNA Standard) per sequencing run. NEON and GMCF may add additional standards in future runs, but Zymo standards will continue to be processed for all sequencing runs. Furthermore, eight 'true' samples will be selected for technical replication assessment. Briefly, these eight samples will be PCR amplified independently three times and each replicate will be barcoded with a unique barcode. Finally, eight composite samples will be generated from earlier NEON samples and amplified and sequenced with unique barcodes. These eight composite samples will be independently amplified for each next-generation sequencing run to allow for assessment of run-to-run variability.

Upon receipt of samples, staff members will perform a sample audit to verify that all samples are present and correspond to names present in NEON sample submission forms. Staff members will fill out and upload shipping receipt forms according to NEON instructions. Samples will be stored at -80°C until PCR amplification. DNA concentrations of samples will not be verified prior to amplification. From each 96-well plate of PCR reactions, a single column (eight samples out of 96) will be selected for PCR amplification assessment after the 1st stage PCR using agarose gel electrophoresis. Analysis of these gels will evaluate the proper amplification of the target region (e.g., a band of the expected size and limited non-specific amplification products) and will be used to determine if there are samples that are PCR amplifying poorly or not at all. If more than 10% of samples show no amplification, GMCF will notify NEON to discuss whether re-amplification is necessary. Assessment of PCR amplification across all samples will be performed using the 'quality control' (QC) sequencing run on a MiSeq i100 sequencer. Prior to sequencing each NovaSeq X lane, NEON will be requested to approve proceeding with deep sequencing based on results from the QC sequencing run.

B. First Stage Amplification

Library preparation processing largely follows the two-stage PCR amplification workflow described in Naqib et al. 2018, with PCR conditions modified from those proposed by Walters et al., 2015 (Table 3) using primers described by Walters et al. 2015 (Table 2). The first stage PCR amplifies portions of the 16S rRNA gene using Quanta repliQa HiFi ToughMix mastermix. All PCR prep work is conducted in AirClean® Systems AC600 Series PCR Workstations with ISO 5 HEPA-filtered air. Prior to work, the workstation is decontaminated by wiping all surfaces with 10%

bleach followed by 70% ethanol. A germicidal UV light is turned on for a minimum of 10 minutes. The PCR master mix is prepared according to the manufacturer's instructions using the primers in Table 2; final concentration of each primer is 300 micromolar. Reaction volumes are 10 microliters, with 1 microliter of DNA for each sample. The thermocycler is run using the conditions in Table 3.

Table 2. Primers to be used in first stage PCR amplification. Bold indicates genomic DNA target region of the primers while underlining indicates IDT linkers. Source: Walters et al., 2015. Melting temperature was calculated using IDT's OligoAnalyzer, using 300 nM primers, 50 mM Na⁺, 2 mM Mg²⁺ and 0.2 mM dNTPs. T_m is shown only for the target-specific portion of the primer, not including the linkers.

Target gene	Primer	Oligonucleotide Sequence (5'-3')	T _m (°C)
16S rRNA	sIDTP5_ 515F	<u>CTACACGACGCTCTTCCGATCT</u> GTGYCAGCMGCCGCGGTAA	67.3-72.3
	sIDTP7_ 926R	<u>CAGACGTGTGCTCTTCCGATCT</u> CCGYCAATTYMTTTRAGTTT	53.1-61.7

Table 3. Thermocycler conditions for 16S rRNA gene first stage PCR.

Temperature	Duration	Cycles
98°C	2 minutes	1
98°C	10 seconds	28
50°C	1 second	
68°C	1 second	
4°C	∞	Hold

C. Second Stage PCR

The purpose of the second stage PCR is to attach dual indices (barcodes) and Illumina sequencing adapters into amplicons from each sample so they can be loaded together on Illumina sequencers. After completion of the first stage PCR, the second stage of PCR processing follows the workflow described in Naqib et al. 2018 but employs the xGen™ Amplicon UDI Primers from IDT. Illumina NovaSeq X sequencers are subject to 'index hopping' – an unfortunate process that

leads to incorrect assignment of sequences on a small percentage of reads. By incorporating unique dual indices (UDIs), mis-assigned sequences are removed from the dataset. IDT has 16 plates of UDI primers for a total of 1536. The second stage PCR amplifies the products of the first stage PCR by targeting the linker sequences. Reactions are performed using the same mastermix as for the first stage PCR, Quanta repliQa HiFi ToughMix. All PCR prep work is conducted in AirClean® Systems AC600 Series PCR Workstations with ISO 5 HEPA-filtered air. Prior to work, the workstation is decontaminated by wiping all surfaces with 10% bleach followed by 70% ethanol. A germicidal UV light is turned on for a minimum of 10 minutes. Reaction volumes are 10 microliters, with 1 microliter of PCR product from the 1st reaction used as input template for each sample. Two microliters of IDT UDI primers are used for each reaction; each well receives a unique primer pair from the xGen™ Amplicon UDI Illumina primer plates. The thermocycler is run using the conditions in Table 4.

Table 4 – Thermocycler conditions for second stage PCR

Temperature	Duration	Cycles
98°C	2 minutes	1
98°C	10 seconds	8
60°C	1 second	
68°C	1 second	
4°C	∞	Hold

D. Pooling of Libraries for 'Quality Control' sequencing run

In this SOP, PCR amplicons from individual reactions are not purified. Rather, a small equal volume of each sample is pooled and purified for the QC run. A low output (*e.g.*, MiSeq i100 5/25M cluster flow cell) sequencing run is used to measure the relative abundance of amplicons from each sample and to allow for accurate re-pooling for the final sequencing run.

After completion of the second stage PCR, amplification products of each sample are pooled in equal volume using a multi-channel pipettor or Opentrons OT-2 Lab Robot. Accurate pipetting during pooling is important. The pool of amplicons is purified twice sequentially, using KAPA HyperPure beads according to the manufacturer's instructions, with a 0.6X ratio to remove fragments shorter than 300 bp. The DNA fragments in the pooled libraries are analyzed using an Agilent TapeStation device, with PCR products expected to be in the range of 500-600 bp. If small fragments (< 150 bp) are detected the pool, the pool will undergo an additional SPRI bead cleanup. The pool is then analyzed using Qubit prior to loading the QC sequencing run (below).

E. Running the QC Sequencing Run

The pooled libraries are loaded onto a QC sequencing run. For example, if loading onto a MiSeq i100 instrument, the MiSeq cartridge is opened without requiring thawing. For a 10% phiX spike-in, the final library pool (adjusted to 1 nM) is mixed with phiX (300 pM) and KLD solution (supplied by Illumina) according to the manufacturer's instructions (e.g., 10 µl of phiX + 27 µl library + 263 KLD) leading to loading concentrations of 100 pM with a 10% phiX spike-in. The library and KLD solution are then loaded onto the MiSeq i100 cartridge according to the manufacturer's instructions. The sequencing run is then set up following the prompts on the instrument. Custom sequencing primers are not needed.

F. Assessing QC sequencing run yield and re-pooling of samples

Following the QC sequencing run, the number of clusters for each sample is used to calculate a percent of pass-filter clusters. The percentage of each library is used to calculate a new volume to pool in order to balance the reads per sample. Since an equal volume of each sample was pooled for the QC run, a simple formula is used in Excel to calculate a new volume based on the percentage of clusters for each sample. Briefly, the volume of each sample used for the QC sequencing run is multiplied by the desired relative abundance (e.g., 1/960th) and divided by the measured relative abundance of each sample as calculated as a portion of pass-filter, barcoded reads. If the performance of some of the samples precludes pooling to the desired relative abundance, then two independent re-pools will be constructed. These pools, called "low" and "high" represent pools of samples with either lower or higher than average number of QC sequencing reads. Within each pool, samples will be normalized to yield an equal depth of sequencing relative to all samples within each pool. Subsequently, each pool will undergo bead-cleaning, as performed initially for the QC pool. Finally, DNA concentrations will be measured for both pools, and the concentrations of the pools will be equalized. Finally, the two DNA pools will be combined in proportion to the number of samples in each pool.

Repooling. As described above, samples are repooled into independent pools based on QC sequence data. Once the needed volumes for normalization have been calculated, an Excel table is used to re-pool the libraries using a robotic liquid handler (e.g., Opentrons). A liquid handling robotic instrument is highly desirable as each sample will require a different volume; manual pipetting for this many samples is difficult. Each pool of amplicons is purified twice sequentially as previously performed for the original pool, using SPRI beads, with a 0.6X ratio to remove fragments shorter than 300 bp. The pools are then analyzed using Qubit to measure library concentration. The concentration of each pool is then equalized by diluting the more concentrated pool. Finally, the two pools are mixed in ratios proportional to the number of samples in each pool. An aliquot of the final pool of libraries is then shipped overnight on blue ice packs to the Roy J. Carver Biotechnology Center at the University of Illinois at Urbana-Champaign for NovaSeq X sequencing. A phiX spike-in of 20% is used for sequencing these libraries.

G. Loading a 600-cycle kit on a NovaSeq X instrument

The final pool will be held at +4°C at the receiving facility until the sequencer is loaded. Each pool will be loaded onto a single lane of an Illumina NovaSeq X 1.5B 600 cycle flow cell, according to the manufacturer's instructions. The final pooled library will be denatured with fresh 0.2N NaOH and diluted to a final DNA concentration of 0.1 nM. The exact concentration can vary from instrument to instrument and may need to be optimized. Next, approximately 20% phiX spike is added to the diluted, denatured library and this mixture is prepared with EXAmp reagents and added to the flow cell lane following manufacturer's instructions. The target percentage cluster pass filter is 70-80%. The sequencing run will be performed to generate additional read-length to improve overlap between forward and reverse reads. Sequencing will be run in a paired-end 2x300 base mode, and these parameters will be set up following the prompts on the instrument.

V. Sequence Run Quality Review

Run-level data acceptance criteria include both primary and secondary metrics. The primary metrics refer to sequencing run quality (cluster density, Q30, total clusters, and percent Q30 data). The secondary metrics refer to processed data to identify viable sequence data for analysis, and include, on a per-sample basis: merged reads, primer trimmed reads, quality trimmed reads, post-chimera removal reads, bacterial-annotated reads. The metric for sequencing success is the number of reads per sample that merge properly using the software package PEAR (Zhang et al. 2014), that contain both forward and reverse primers in the proper orientation (*i.e.*, forward primer in the forward orientation and reverse primer as an inverse complement of the primer sequence), that remain after quality trimming and chimera removal. Biologically, the number of reads that can be annotated as bacteria are the most valuable.

Two primary quality metrics are monitored during the run (with their associated acceptance criteria in parentheses):

- 1) Q30, the percentage of sequenced bases with Phred-equivalent quality scores of at least 30 (greater than 70%)
- 2) Percent phiX aligned (e.g., 10-20% of the phiX spike-in)

Deviations from these metrics will cause the run to be flagged and reported to NEON and may require reprocessing the sequencing run. However, it may be possible for a successful run to be achieved even if some of these criteria are not met. For example, the Q30 metric can vary from run to run, depending on the length of amplicons. Similarly, lower cluster density is likely to yield high quality data, but the total number of reads will be less than desired. Conversely, higher cluster density may still yield an overall acceptable run, but average quality is likely to be lower.

Secondary metrics are performed on a per-sample basis. Per sample-level data acceptance criteria: Each sample is expected to produce at least 10,000 clusters after forward and reverse read merging, primer trimming, and quality trimming. We anticipate substantially higher yields on the NovaSeq X, likely exceeding >100,000 clusters/sample, though some samples may fail to generate sufficient sequence data. We anticipate that >90% of samples will produce at least 10,000 clusters. In general, despite the best efforts of library QC sequencing and re-pooling, some samples still fail to generate enough data, likely as a result of poor amplification due to low DNA, presence of inhibitors, or both. These metrics can be calculated from the standard bioinformatics pipeline using the software package PEAR for read merging, and CLC genomics workbench (or similar) for primer trimming and quality trimming. Any samples that do not meet these criteria will be flagged in the `qaqcStatus` field of the 16S rRNA gene amplicon sequencing data table as 'Fail'.

Overall run success will also be evaluated by examining the: (a) amount of data generated for the average sample', (b) amount of data generated for negative controls (DNA extraction controls and PCR amplification controls will be assessed independently; ideally will be <1% of the sample average or of the positive control samples) and (c) amount of data generated for positive control samples (*e.g.*, Zymo standards). We note, however, that raw reads from negative controls can be artificially inflated with primer dimer sequences, and such controls should be carefully evaluated after merging and primer trimming for evidence of reagent contamination at unacceptable levels (*i.e.*, greater than 1% of the average depth of true samples). The GMCF will assess the distribution of clusters generated for each sample, by sequencing run. After NEON has performed annotation of the sequence data, NEON will calculate the number of samples, per run, that do not meet the minimum criteria of 10,000 sequences after read-merging, primer trimming, quality trimming, and annotation. Technical reproducibility will be evaluated for select samples that have been sequenced multiple times with unique barcodes. These "overall run" results will be evaluated with NEON to determine whether sample processing needs to be repeated. GMCF will maintain a historical list of run metrics, including: (a) loading density, (b) pass filter rate, (c) percent of bases with >Q30; (d) total number of PF clusters; (e) total number of samples; and (f) total number of samples with minimum 10,000 sequences after read-merging, primer trimming, quality trimming and annotation (data coming from NEON).

For each sequencing run, sequence data will be returned to NEON according to requirements provided, including data ingest files for sequencing, PCR amplification and raw data files. Raw sequence data, as demultiplexed FASTQ files, will be deposited in a designated BOX folder. Raw sequence data, as multiplexed files, will be uploaded as archive sequences files to a separate designated BOX folder or other location specified by NEON if needed due to file size. Procedures for data submission and ingest file submission will be performed according to document "Uploading Data to the NEON Data Portal Microbial Marker Gene Sequencing."

Sample name conventions will be used as follows:

[lab id]_[internal sample id]_[sequencing run id]_[marker]_[fwd/rev read]

For example, “RUSH_19S_12_1061_RUN03_16S_R1/2”

If the sample is a replicate, this will be indicated after the internal sample ID, as follows: “RUSH_19S_12_1061_REP1_RUN03_16S_R1/2”. The sample name will also indicate whether a sample is a control. For example, on negative control replicate could be named “RUSH_RUN03_NEG01_RUN03_16S_R1/2”

VI. References

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